

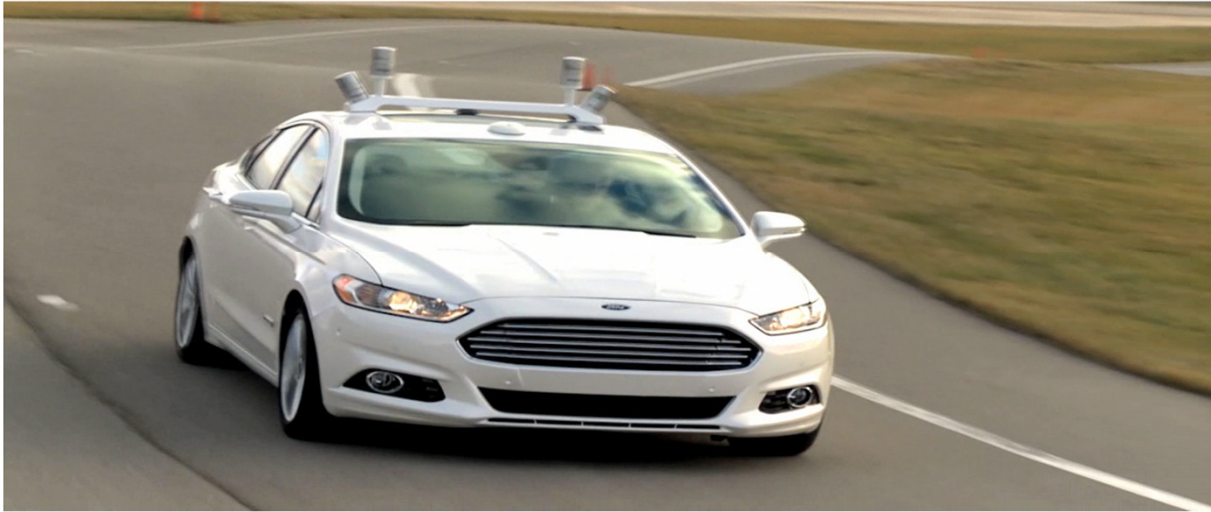
ETI ToolTech 2018

Autonomous Vehicles: The Role of HIL (Hardware-in-the-Loop) Simulation in Testing Ford's Autonomous Vehicle Platform

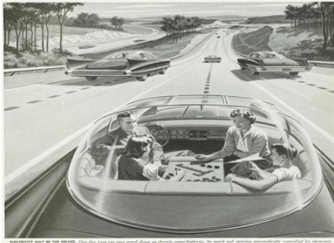
Adit Joshi
Research Engineer –
Automated Driving HIL Simulation



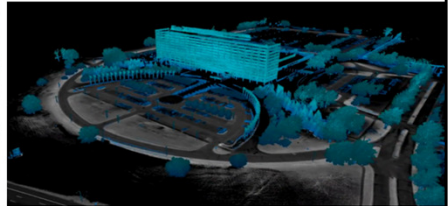
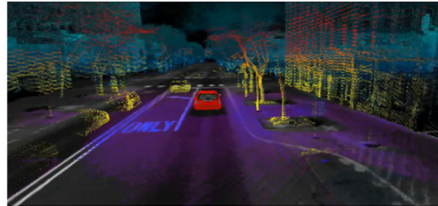
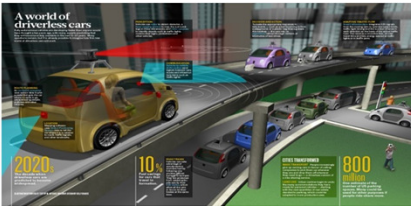
AUTONOMOUS VEHICLES



AUTONOMOUS VEHICLES

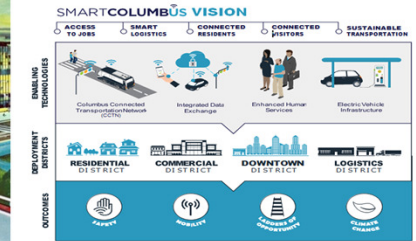


Sources: <http://www.computerhistory.org/atchm/where-to-a-history-of-autonomous-vehicles/>
<http://mycarquest.com/2015/06/the-self-driving-car-is-almost-here.html>
<https://www.transportation.gov/sites/dot.gov/files/pictures/columbus-smart-city-challenge-implementation-vision.PNG>



Source: <https://ark-invest.com/wp-content/uploads/2015/08/Autonomous-Vehicles.png>

Columbus Smart City Challenge Implementation Vision



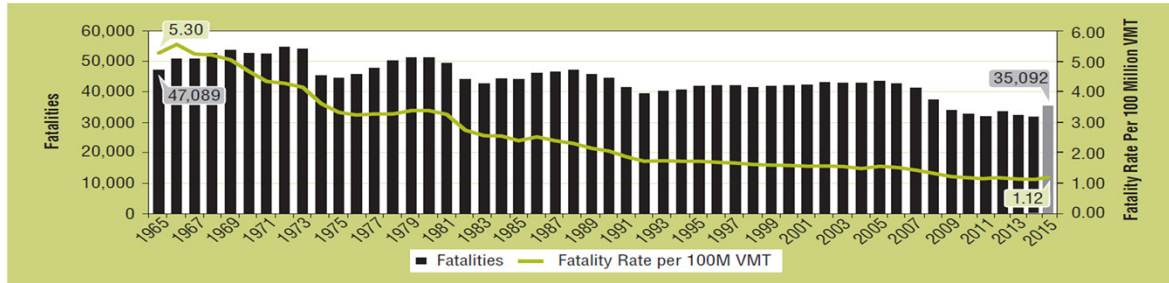
Freestyle, talk of the town, everyone in the automotive industry is not only talking about them, but working on them. They hold the key to the future. Mobility, Smart cities like Columbus. But why? Let's explore that first.

WHY AUTONOMOUS VEHICLES?



- Increased safety of ALL road users:

- Passengers
- Passengers of other vehicles
- Bicyclists
- Pedestrians



Source: <https://crashstats.nhtsa.dot.gov/Api/Public/ViewPublication/812318>



~90% of automobile related deaths in the US are due to driver error.

WHY AUTONOMOUS VEHICLES?



- **MISSION TRIPLE ZERO**

- **0** Accidents and Fatalities
- **0** Carbon Footprint/Emissions
- **0** Congestion/Stress



5

Zero crashes — so we save lives.

Zero emissions — so our children can inherit a healthier planet.

Zero congestion — so our customers get back a precious commodity: time.

Smart Mobility: The movement of people and goods with...

Car of Today: Increasingly Connected

Car of Tonight: Semi-Autonomous

Car Of Future: Fully Autonomous

WHY AUTONOMOUS VEHICLES?



- Reduction in accidents:
 - “Virtual Driver” could have more capability than a typical human driver
 - 360 degrees visibility around the vehicle at all times
 - Vigilant and not susceptible to fatigue or distractions
- Reduction in driver stress, improvement in productivity
 - Situations where driving is not fun (Example: daily commute).
 - Use commute time for other activities.



6

More efficient use of existing roads through closer-spaced driving (eg-platooning)

Prior knowledge of road grades/curves/slow traffic to allow for smoother inputs to save fuel and to calm some of the stop-and-go situations

Ridesharing where the vehicle drives itself to you

More automated/efficient/dense parking or off-site parking the car can drive itself to?

WHY AUTONOMOUS VEHICLES?



- Solve broader mobility issues
 - Reduction in congestion → Improvement in road capacity
 - Improvement in fuel efficiency → Reduction in pollution
 - Parking infrastructure → Improvement in land use
 - Ride-sharing & Delivery Services → Improvement in mobility



Source:
<https://www.autoblog.com/2017/08/29/ford-dominos-pizza-autonomous-delivery-ann-arbor/>



7

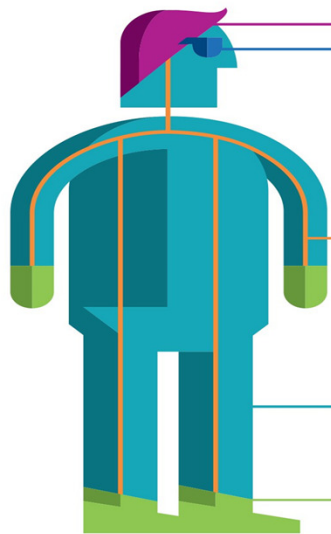
More efficient use of existing roads through closer-spaced driving (eg-platooning)

Prior knowledge of road grades/curves/slow traffic to allow for smoother inputs to save fuel and to calm some of the stop-and-go situations

Ridesharing where the vehicle drives itself to you

More automated/efficient/dense parking or off-site parking the car can drive itself to?

WHAT IS AN AUTONOMOUS VEHICLE...REALLY?



Algorithms = Brain

Sophisticated computer algorithms process the sensor data enabling the autonomous vehicle to understand its environment. Cutting-edge algorithms – like neural networks that emulate the brain – help process information, learn and classify objects. Some technologies, such as high-resolution 3D mapping, offer autonomous vehicles foundational knowledge similar to the brain's memory.

Sensors = Senses

Radars, cameras and LIDAR act similarly to the senses of the human body to collect information 360 degrees around the vehicle.

Wiring = Nerves

Electrical signals move through the vehicle's controls to connect the computer to the engine, brakes and steering system to operate the vehicle, much as the body's nerves link the brain to muscles, hands and feet.

Engine, Brakes, Steering = Muscles

The engine, brakes, steering system: These comprise the muscles of the autonomous vehicle, creating movement just as in the human body.

Vehicle Platform = Body

The chassis of the vehicle acts as the skeleton, offering support and structure.

**VIRTUAL
DRIVER
SYSTEM
(VDS)**

**AUTONOMOUS
VEHICLE
PLATFORM
(AVP)**

Source: <https://medium.com/@ford/putting-the-car-in-self-driving-cars-5d0280eda99a>



AUTONOMOUS VEHICLE SIMILAR TO HUMAN BODY

THE JOURNEY TO FULL AUTONOMY



SAE level	Name	Narrative Definition	Execution of Steering and Acceleration/Deceleration	Monitoring of Driving Environment	Fallback Performance of Dynamic Driving Task	System Capability (Driving Modes)
Human driver monitors the driving environment						
0	No Automation	HANDS ON <u>AND</u> FEET ON	Human driver	Human driver	Human driver	n/a
1	Driver Assistance	HANDS OFF <u>OR</u> FEET OFF	Human driver and system	Human driver	Human driver	Some driving modes
2	Partial Automation	HANDS <u>AND</u> FEET OFF; EYES ON	System	Human driver	Human driver	Some driving modes
Automated driving system ("system") monitors the driving environment						
3	Conditional Automation	HANDS, FEET, EYES OFF; BRAIN ON	System	System	Human driver	Some driving modes
4	High Automation	HANDS, FEET, EYES, BRAIN OFF	System	System	System	Some driving modes
5	Full Automation	HANDS, FEET, EYES, BRAIN OFF	System	System	System	All driving modes

Source: http://standards.sae.org/j3016_201609/



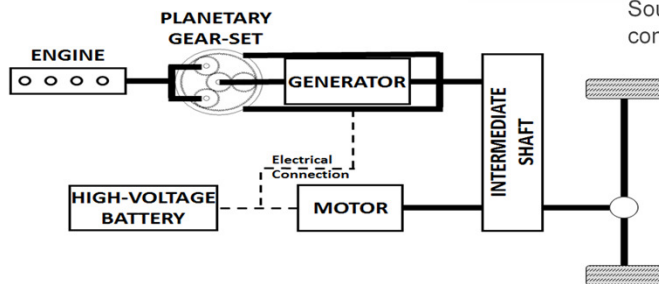
BUILDING AN AUTONOMOUS VEHICLE: VEHICLE



- 2017 Ford Fusion Hybrid



- “Power-split” type hybrid architecture



Source: <http://steeringnews.com/wp-content/uploads/2014/11/Ford-Mondeo-Hybrid-drivetrain.jpg>



10

First you need a vehicle. Ford is using the 2017 Ford Fusion Hybrid as the platform for the autonomous vehicle.

Description of Ford Fusion hybrid architecture, power-split, HV battery, generator, motor, The interface for actuation is more convenient.

BUILDING AUTONOMOUS VEHICLE: SYSTEM REDUNDANCIES



- Most electronics systems such as ABS and EPAS (power steering) have inherent redundancies in place due to the presence of the driver.
 - If ABS or EPAS fail, the driver is still able to actuate the brakes or steering physically with the loss of electronic assist features
- For SAE Level 4 autonomous vehicles, redundancies will be required
 - Driver not in the loop at all
 - All vehicle control handled by autonomous system
 - Mitigate failure of important components and systems

Level	Name	Driving	Monitoring	Fallback
4	High Automation	HANDS OFF, FEET OFF	EYES OFF	BRAIN OFF

11



- To improve the availability and reliability subsystems for higher levels of vehicle automation, the use of redundancy is one approach to achieve fault tolerance [18]. This may include redundancy of components such as sensors, actuators, power supplies, communication buses, and controllers.
- The components and systems of most vehicles on the market today are designed to be fail-safe, i.e. if a single component fails the corresponding system goes into a safe state.
- However, for SAE Level 4 autonomous vehicles, in which the driver will relinquish all vehicle control to the autonomous system, redundancies will be required to be designed and integrated with the vehicle architecture in order to mitigate the failure of important components and systems [20].
- SAE Level 4 autonomous vehicles must be designed such that the chassis controls are fail-operational or fail-functional, i.e. if a single controller or actuator fails, the drivability of the vehicle maintained, however with degraded performance.
- In this design, the chassis control systems and their corresponding actuators must have independent and separate sets of components, power lines and communication lines in the event of fault or failure [21].

BUILDING AUTONOMOUS VEHICLE: SYSTEM REDUNDANCIES



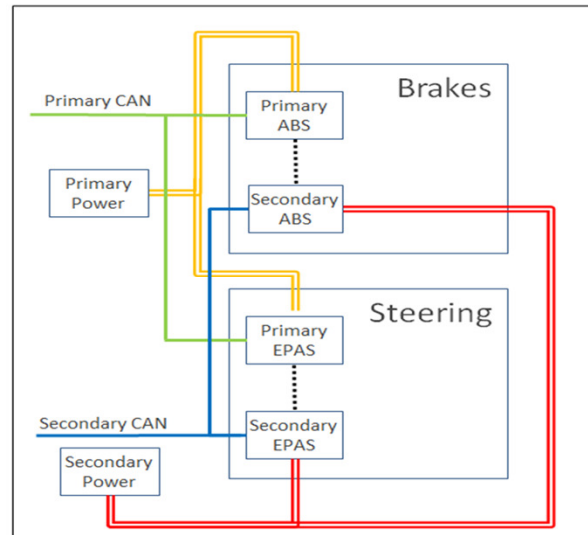
- Chassis controls are fail-operational or fail-functional
 - If a single controller or actuator fails, the drivability of the vehicle maintained, however with degraded performance.
- Chassis control systems and their corresponding actuators must have independent and separate sets of:
 - Components
 - Power lines
 - Communication lines

12

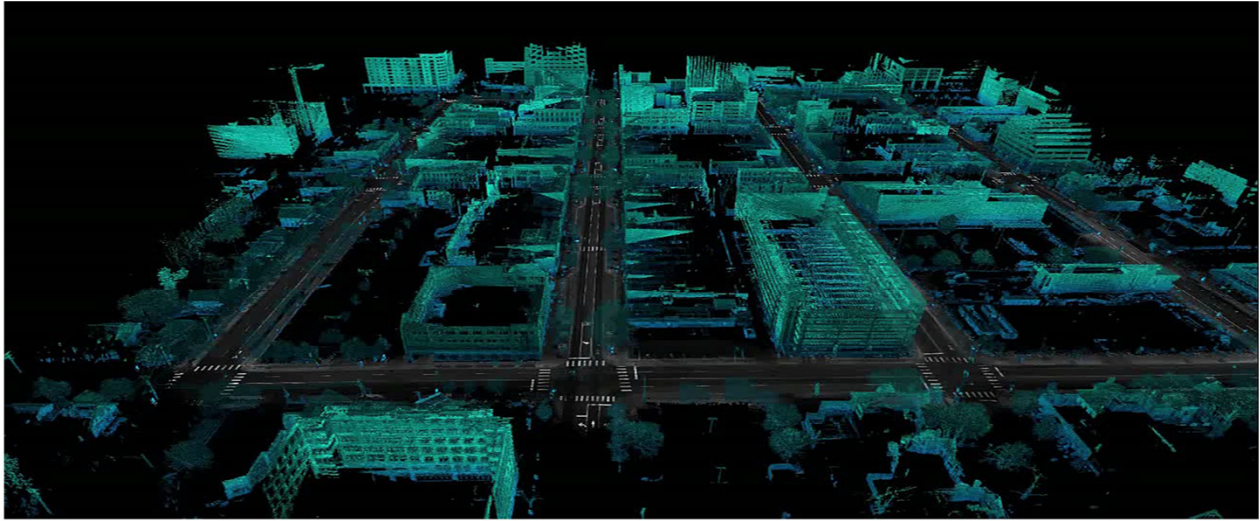


- To improve the availability and reliability subsystems for higher levels of vehicle automation, the use of redundancy is one approach to achieve fault tolerance [18]. This may include redundancy of components such as sensors, actuators, power supplies, communication buses, and controllers.
- The components and systems of most vehicles on the market today are designed to be fail-safe, i.e. if a single component fails the corresponding system goes into a safe state.
- However, for SAE Level 4 autonomous vehicles, in which the driver will relinquish all vehicle control to the autonomous system, redundancies will be required to be designed and integrated with the vehicle architecture in order to mitigate the failure of important components and systems [20].
- SAE Level 4 autonomous vehicles must be designed such that the chassis controls are fail-operational or fail-functional, i.e. if a single controller or actuator fails, the drivability of the vehicle maintained, however with degraded performance.
- In this design, the chassis control systems and their corresponding actuators must have independent and separate sets of components, power lines and communication lines in the event of fault or failure [21].

BUILDING AN AUTONOMOUS VEHICLE: SYSTEM REDUNDANCIES



BUILDING AN AUTONOMOUS VEHICLE: HIGH-DEFINITION MAPS



14



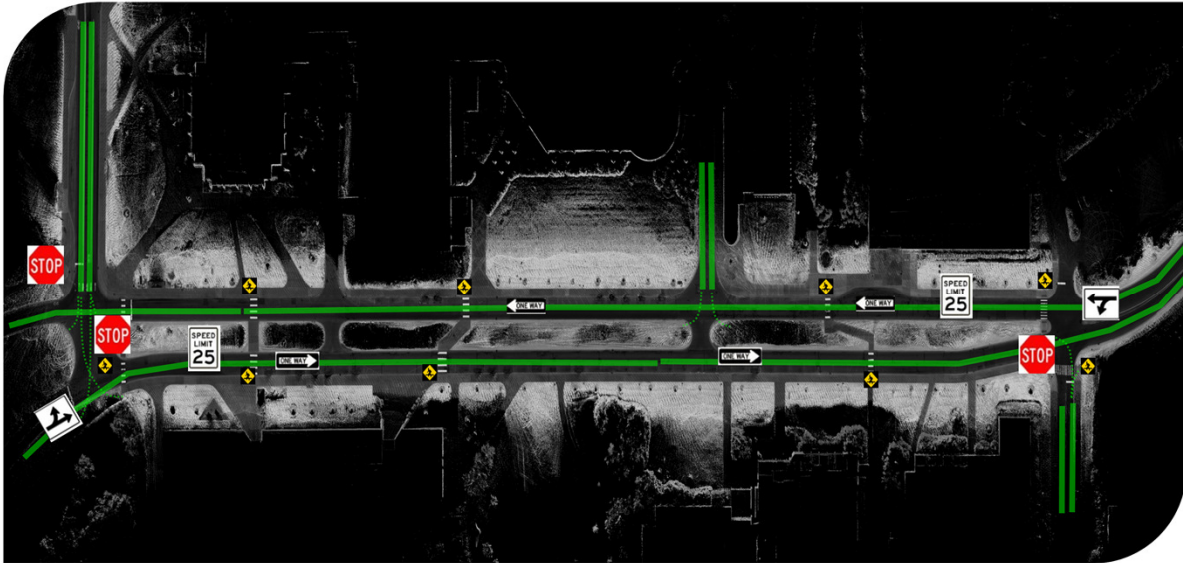
The maps that are particularly built for self-driving purposes are usually called High Definition Maps or HD Maps for short. These maps specifically have extremely high precision at centimeter-level accuracy for precision. This is because the robots need very precise instructions on how to maneuver themselves, how to navigate themselves around the 3D space.

For human drivers, it's much easier, and often much faster, to drive a route that you're already familiar with, because you know generally what to expect — where the intersections are, where the speed limits change, where you need to turn. Driving in an unfamiliar environment is slower and more tentative.

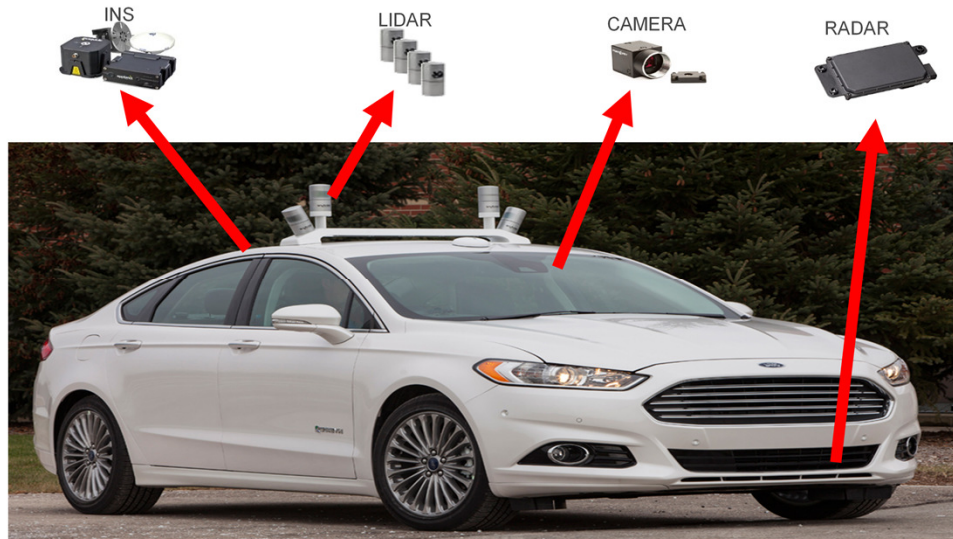
Similarly, self-driving cars operate more efficiently if the map tells them where to look. Stop signs, intersections, lanes, turns, and curbs are all easier to manage if the vehicle knows when and where to expect them.

<https://www.linkedin.com/pulse/how-localization-works-self-driving-cars-david-silver/?trackingId=mMTfZ4icEQGx9Zvt1NtzQQ%3D%3D>

BUILDING AN AUTONOMOUS VEHICLE: HIGH-DEFINITION MAPS



BUILDING AN AUTONOMOUS VEHICLE: SENSING

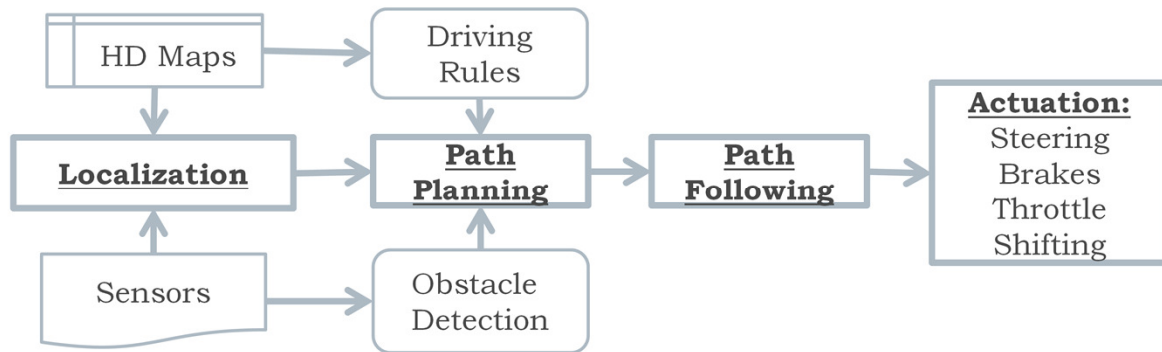


16



A COMBINATION OF **MULTIPLE SENSORS** ARE UTILIZED FOR AUTONOMOUS DRIVING
INS Inertial Navigation Systems, used on planes, submarines, gyroscopes, accelerometers,
etc.

PUTTING IT ALL TOGETHER: AUTONOMOUS VEHICLE SYSTEMS



17



Determining the vehicle's precise position on the map is called "localization". By localizing itself, the vehicle can determine its precise relationship to all of the elements on the map. Is the vehicle in the middle lane or the right lane? How far away is the curb? What about the next intersection?

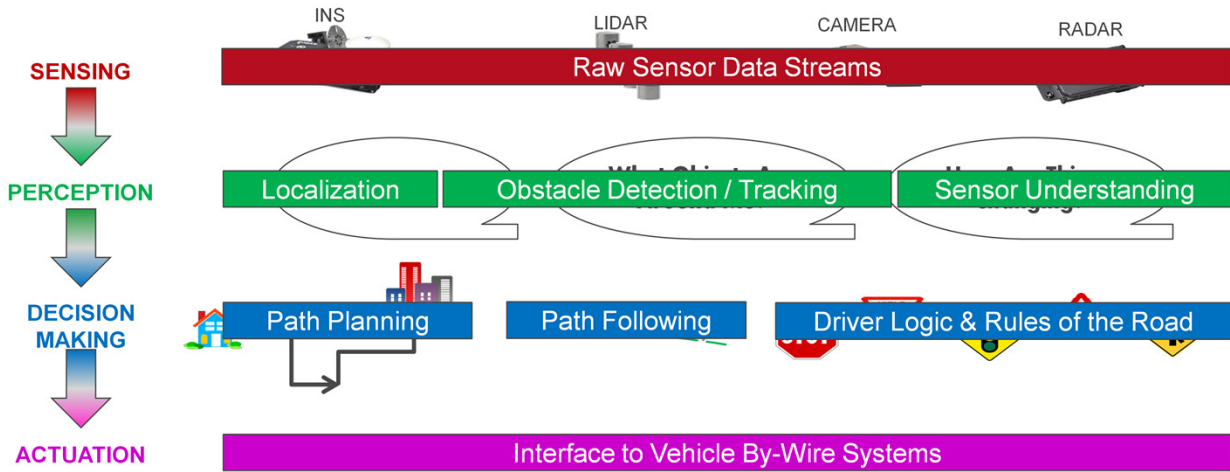
Path planning component of AV will base decisions off of this localization information. For example, if the car localizes itself in the middle lane of a road, but the motion planner knows a left turn is coming up, then the motion planner will begin preparing the vehicle to shift into the left lane, so it's positioned to make the turn.

<https://www.linkedin.com/pulse/how-localization-works-self-driving-cars-david-silver/?trackingId=mMTfZ4icEQGx9Zvt1NtzQQ%3D%3D>

PUTTING IT ALL TOGETHER: AUTONOMOUS VEHICLE SYSTEMS



VIRTUAL DRIVER SYSTEM (VDS)



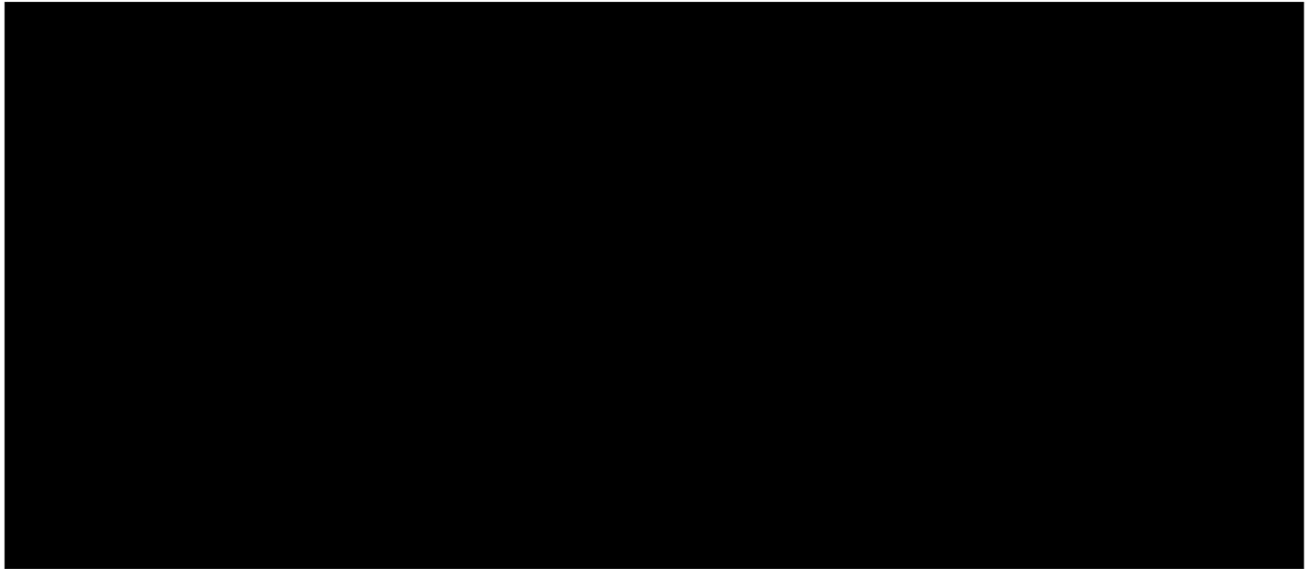
Autonomous Vehicle Platform (AVP)



- Gear Selection
- Acceleration/Deceleration
- Steering Wheel Angle



TESTING AN AUTONOMOUS VEHICLE: VEHICLE TESTING



19



Proving ground for testing CAV, urban driving features like intersections, roundabouts, traffic lights, building facades, highway entrances, tunnels, bridges.

MAIN:

<https://www.youtube.com/watch?v=xjPY1JxFGJk>

BACKUP:

<https://www.youtube.com/watch?v=VWfdt0oCsJg>

<https://www.youtube.com/watch?v=-ah-p6zIGjw>

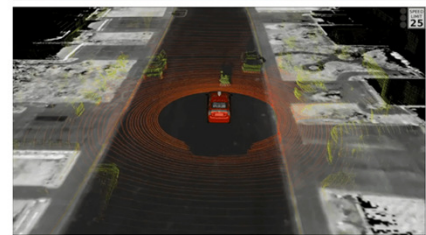
TESTING AN AUTONOMOUS VEHICLE: SIMULATION



• Challenges in Testing Autonomous Vehicles



- Unlimited number of real-life traffic scenarios
- Many unknown factors & human driver out of the loop
- Exponential growth in testing effort → Hundreds of millions of test km required



TESTING AN AUTONOMOUS VEHICLE: SIMULATION



- Using vehicle testing only

- RAND Corporation Study

- 100 vehicle fleet
 - 24/7
 - 365 days/year
 - 40 km/hr

} 17 billion driven km = 518 years of testing

- Simulation will be highly important for testing autonomous vehicles!



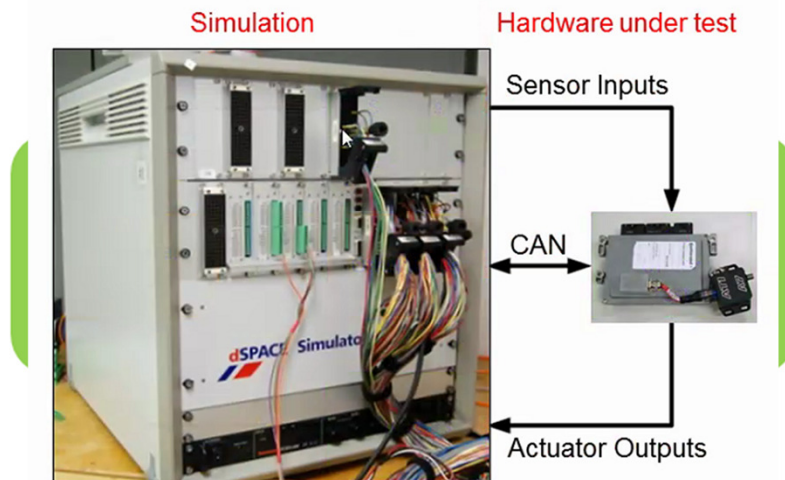
21

- According to the RAND Corporation, a 100 vehicle fleet running 24 hours a day 365 days a year at a speed of 40 km/hr, would require 17 billion driven kilometers of testing and take 518 years to fully validate the autonomous vehicle software with 95% confidence such that its failure rate was 20% better than the current human driver fatality rate
- Unrealistic and infeasible timescales for software validation
- Alternative testing methods are needed to shorten the validation process such that testing may be conducted in a safe and repeatable manner.

TESTING AN AUTONOMOUS VEHICLE: SIMULATION



- Hardware-in-the-Loop (HIL) Simulation



22

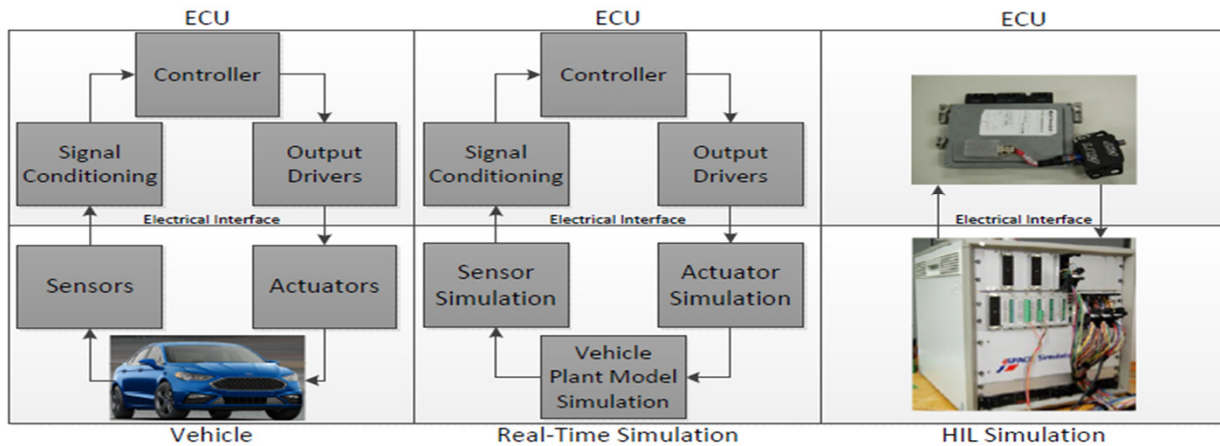


- A HIL simulation provides a test platform where the system under test consists of actual hardware components with the remainder of the system simulated with a real-time simulation platform.
- This is done in combination of using mathematical or physics-based plant models representing the process and dynamic systems along with the physical hardware components, in particular the controllers, which are typically in the form of embedded ECUs.
- These ECUs are provided with similar electrical interfaces of physical signals that would be present in the real system process such that the simulated plant models act as an emulation of the real system process.

TESTING AN AUTONOMOUS VEHICLE: SIMULATION



- Hardware-in-the-Loop (HIL) Simulation



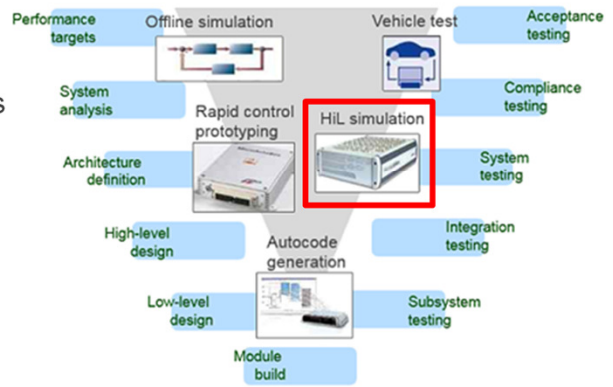
- A HIL simulation provides a test platform where the system under test consists of actual hardware components with the remainder of the system simulated with a real-time simulation platform.
- This is done in combination of using mathematical or physics-based plant models representing the process and dynamic systems along with the physical hardware components, in particular the controllers, which are typically in the form of embedded ECUs.
- These ECUs are provided with similar electrical interfaces of physical signals that would be present in the real system process such that the simulated plant models act as an emulation of the real system process.

TESTING AUTONOMOUS VEHICLES: SIMULATION



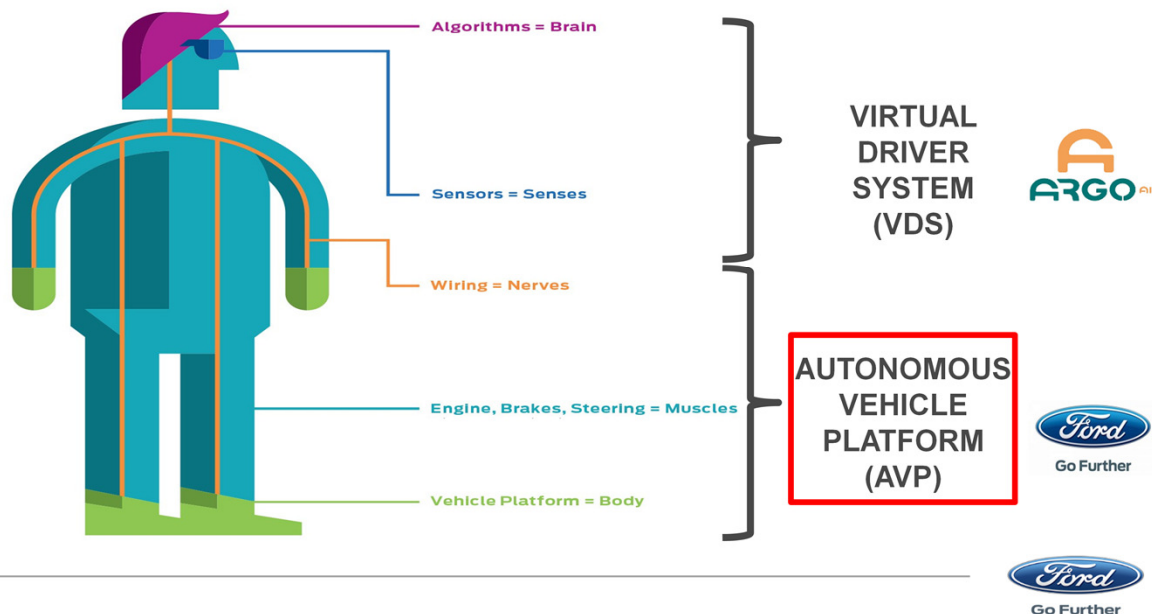
- Hardware-in-the-Loop (HiL) Simulation

- ECUs tested in a safe, controlled, simulated environment
- Scalability and repeatability of scenarios
- Improvement in test consistency
- Reduction in system variation



Hardware-in-the-loop (HiL) testing is a testing method which has become an integral part of control validation in the automotive product development cycle.

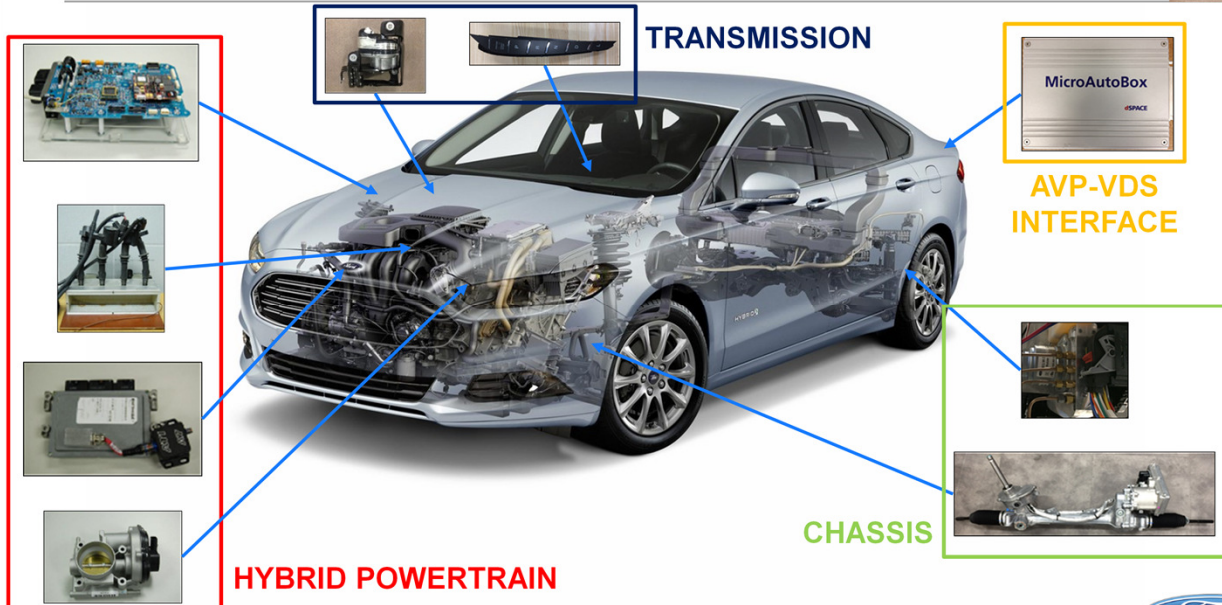
TESTING AN AUTONOMOUS VEHICLE: SIMULATION



25

- A HIL simulation provides a test platform where the system under test consists of actual hardware components with the remainder of the system simulated with a real-time simulation platform.
- This is done in combination of using mathematical or physics-based plant models representing the process and dynamic systems along with the physical hardware components, in particular the controllers, which are typically in the form of embedded ECUs.
- These ECUs are provided with similar electrical interfaces of physical signals that would be present in the real system process such that the simulated plant models act as an emulation of the real system process.

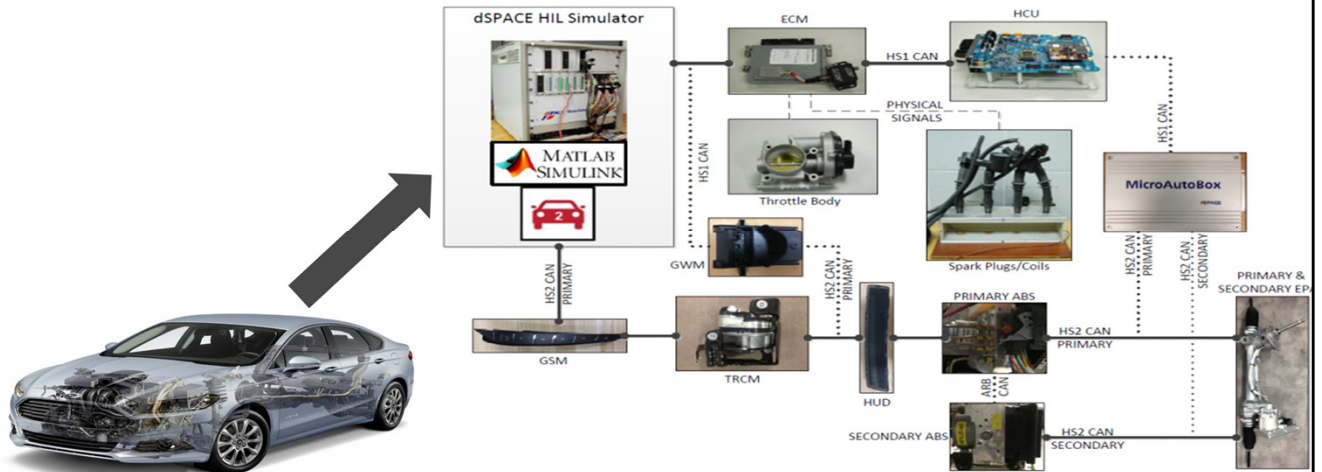
TESTING AN AUTONOMOUS VEHICLE: SIMULATION



TESTING AN AUTONOMOUS VEHICLE: SIMULATION



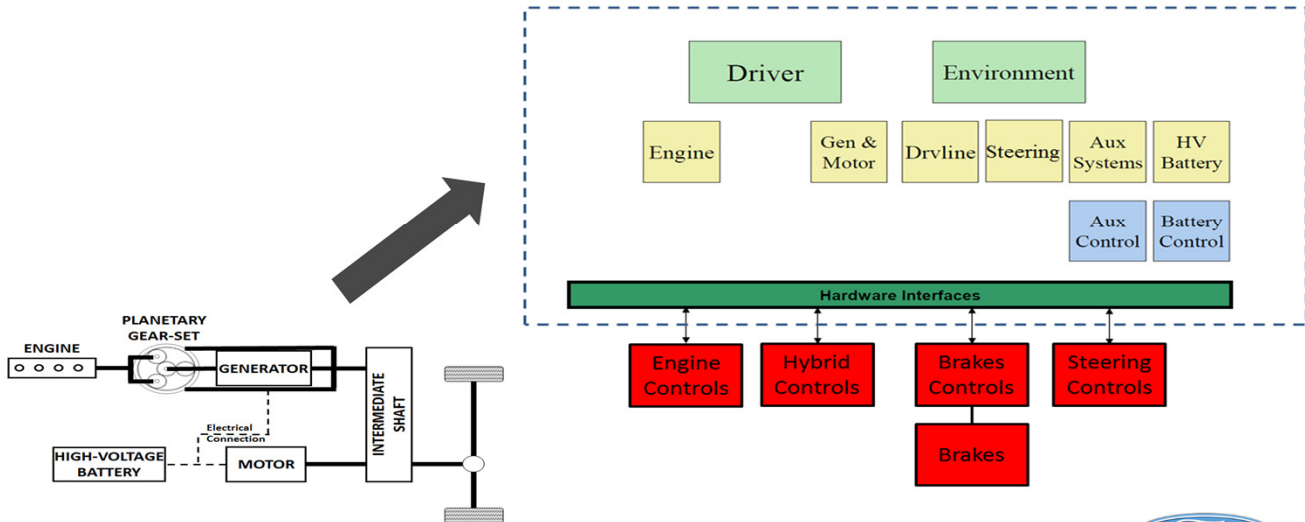
- HIL Simulation of Autonomous Vehicle Platform



TESTING AN AUTONOMOUS VEHICLE: SIMULATION



- HIL Simulation of Autonomous Vehicle Platform



28



Actuators: EGR, Injectors

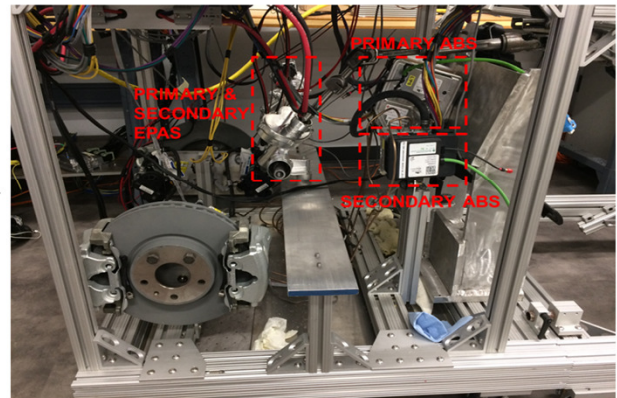
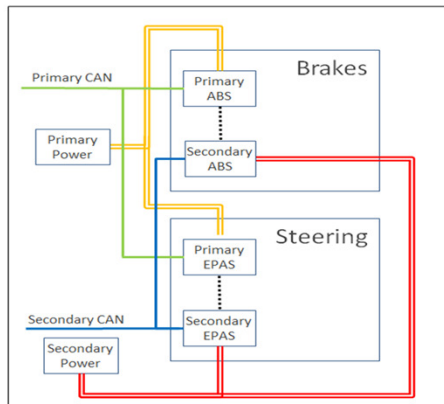
Sensors: EGO

Engine: Cylinders, Intake Manifold, Exhaust Manifold, ECT, CHT, EOT

TESTING AN AUTONOMOUS VEHICLE: SIMULATION



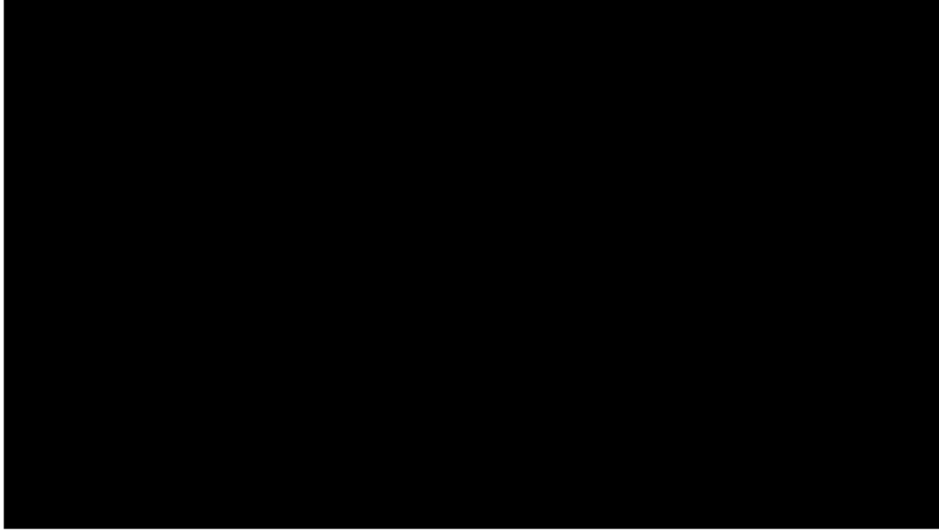
- HIL Simulation of Autonomous Vehicle Platform



TESTING AN AUTONOMOUS VEHICLE: SIMULATION



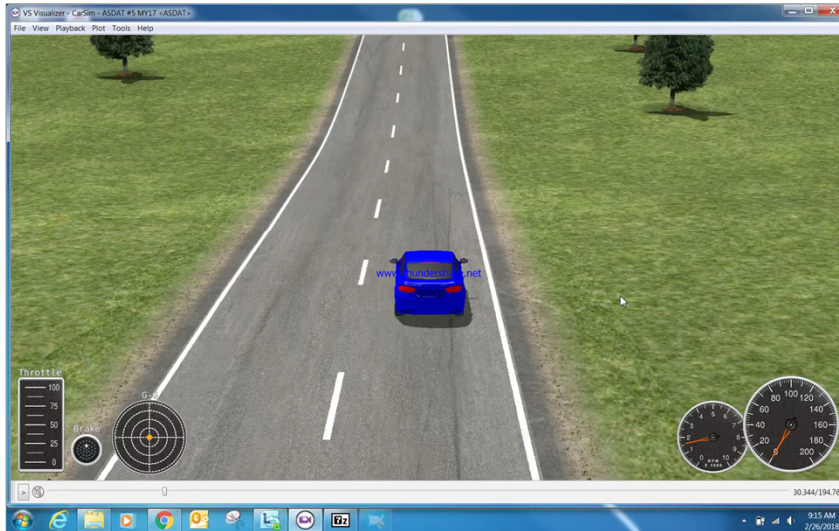
- Using HIL Simulation of Autonomous Vehicle Platform for Testing



TESTING AN AUTONOMOUS VEHICLE: SIMULATION



- Using HIL Simulation of Autonomous Vehicle Platform for Scenarios

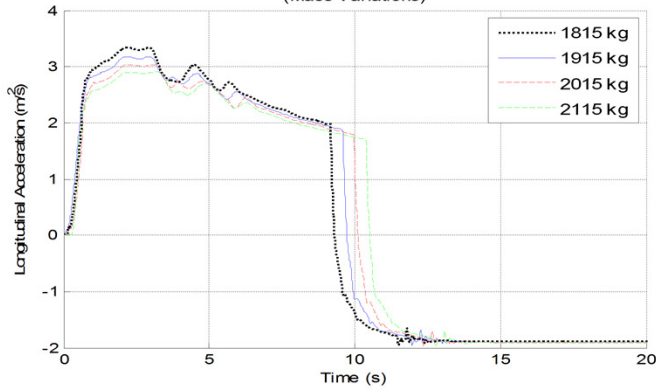


TESTING AN AUTONOMOUS VEHICLE: SIMULATION

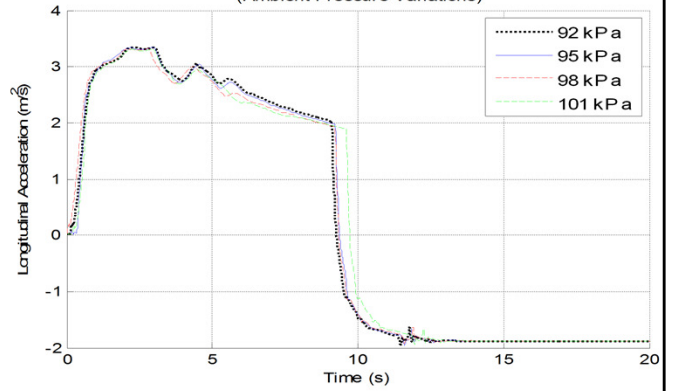


- Simulations over Disturbances: Payload Mass & Ambient Pressure

Simulation Test Results of Acceleration/Deceleration Response
(Mass Variations)



Simulation Test Results of Acceleration/Deceleration Response
(Ambient Pressure Variations)

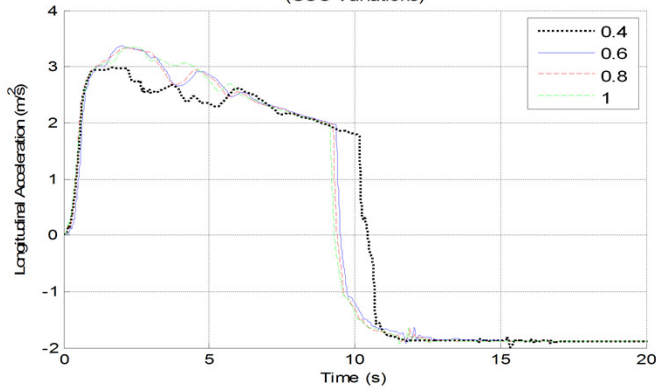


TESTING AN AUTONOMOUS VEHICLE: SIMULATION

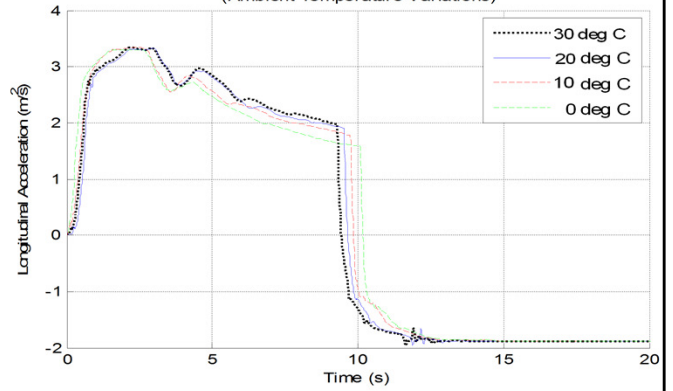


- Simulations over Disturbances: SOC & Ambient Temperature

Simulation Test Results of Acceleration/Deceleration Response
(SOC Variations)



Simulation Test Results of Acceleration/Deceleration Response
(Ambient Temperature Variations)

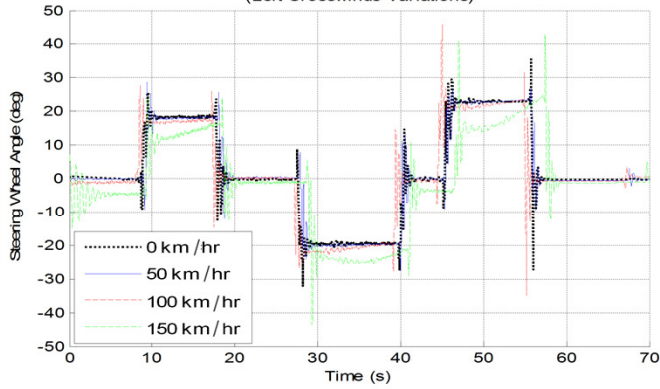


TESTING AN AUTONOMOUS VEHICLE: SIMULATION

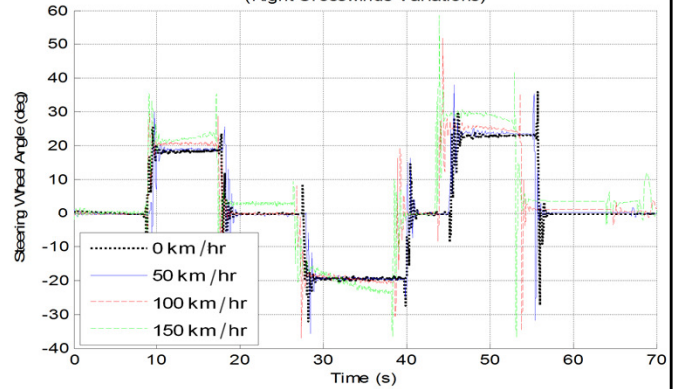


- Simulations over Disturbances: Crosswinds

Simulation Test Results of Steering Response
(Left Crosswinds Variations)



Simulation Test Results of Steering Response
(Right Crosswinds Variations)



TESTING AN AUTONOMOUS VEHICLE: SIMULATION



Real world Testing

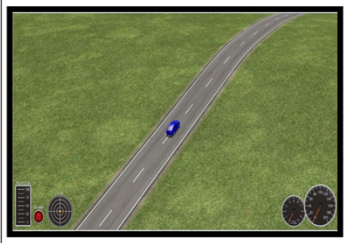


Data Acquisition



Virtual Testing on HIL

Hardware-In-Loop Simulator



Replay/Re-Simulation



TESTING AN AUTONOMOUS VEHICLE: SIMULATION



- Using HIL Simulation of Autonomous Vehicle Platform for Re-Sim

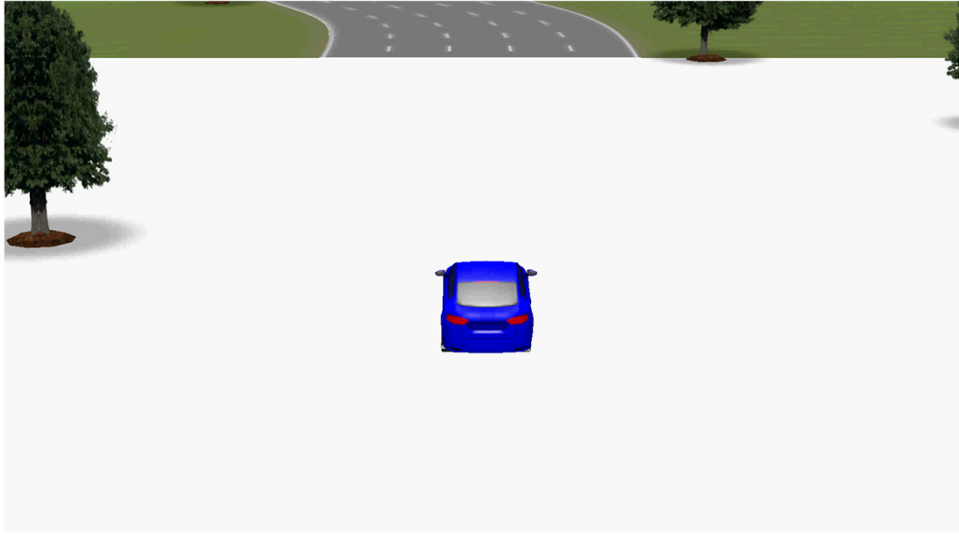


Vehicle Run (Vehicle Run.mpg)

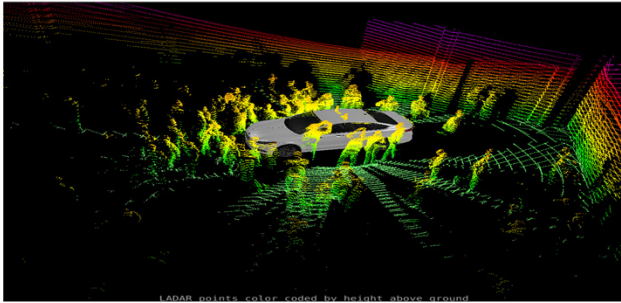
TESTING AN AUTONOMOUS VEHICLE: SIMULATION



- Using HIL Simulation of Autonomous Vehicle Platform for Re-Sim



THE FUTURE IS COMING SOON!



BEFORE: HAVE YOU
DRIVEN A FORD LATELY ??

SOON: HAS A FORD
DRIVEN YOU LATELY ??



QUESTIONS???



RESOURCES



- **SAE Technical Paper** on “Powertrain and Chassis Hardware-in-the-Loop (HIL) Simulation of Autonomous Vehicle Platform”
 - SAE Technical Paper #: 2017-01-1991
- **SAE Technical Paper** on “Hardware-in-the-Loop (HIL) Implementation and Validation of SAE Level 2 Autonomous Vehicle with Subsystem Fault Tolerant Fallback Performance for Takeover Scenarios”
 - SAE Technical Paper #: 2017-01-1994
- **SAE Technical Paper** on “Real-Time Implementation and Validation for Automated Path Following Lateral Control Using Hardware-in-the-Loop (HIL) Simulation”
 - SAE Technical Paper #: 2017-01-1683



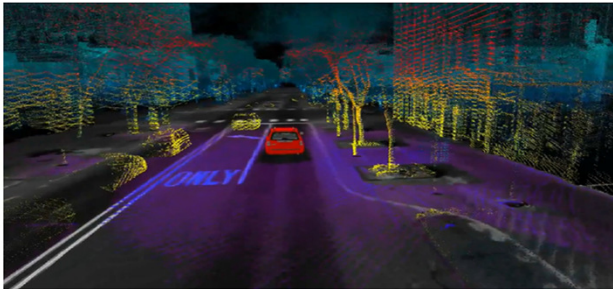
BACKUP SLIDES

BUILDING AN AUTONOMOUS VEHICLE: SENSING

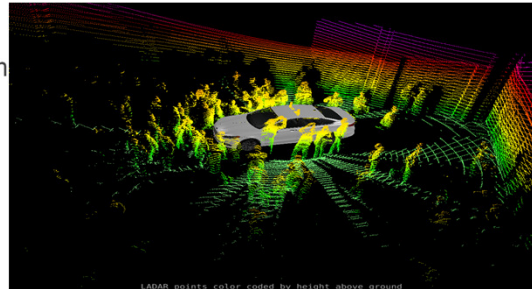


- LIDARs

- Sends out laser pulses which bounce off objects and return to the sensor.
- The time between the pulse and the returning signal provides distance to the object.
- Range accuracy of ~2cm, allows for precision mapping and localization.
- Range varies with the reflectivity of the surface.



0-120m



42



2200 pulses per rotation and 10 rotations per second.
~ 2.8 million range measurements every second!

THE JOURNEY TO FULL AUTONOMY



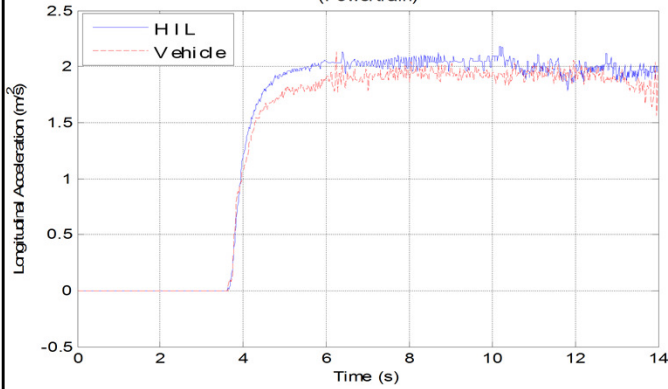
Automation Levels	No Automation Level 0	Driver Assistance Level 1	Partial Automation Level 2	Conditional Automation Level 3	High Automation Level 4	Full Automation Level 5
Scope of Control (hands & feet)	Warnings or Support	Lateral <u>OR</u> Longitudinal Control	Lateral <u>and</u> Longitudinal Control			
Sensing & Response (eyes & brain)	Partial Capability			Complete Capability		
Driver's Role	HANDS ON <u>AND</u> FEET ON	HANDS OFF <u>OR</u> FEET OFF	HANDS <u>AND</u> FEET OFF; EYES ON	HANDS, FEET, EYES OFF; BRAIN ON	HANDS, FEET, EYES, BRAIN OFF	HANDS, FEET, EYES, BRAIN OFF
Operating Conditions	May be limited (GEO-fenced area, Environmental conditions, etc.)					Unlimited
Examples	Forward Collision Warning or Lane Keep Assist	Adaptive Cruise Control or Active Park Assist	Traffic Jam Assist or Fully Assisted Parking Aid		Ford Autonomous Driving Research Vehicles	

TESTING AN AUTONOMOUS VEHICLE: SIMULATION

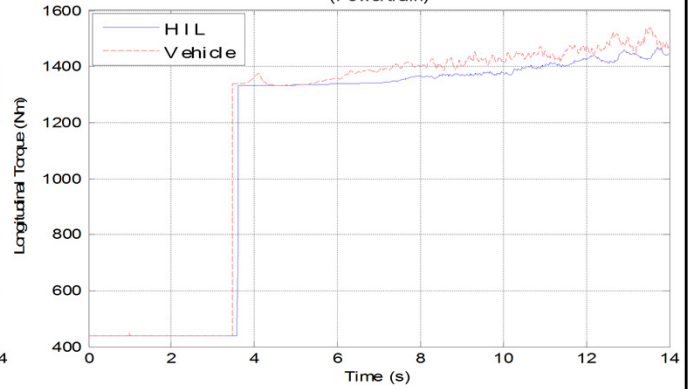


- Powertrain Correlation

Correlation Test Results of Acceleration Response
(Powertrain)



Correlation Test Results of Torque Response
(Powertrain)

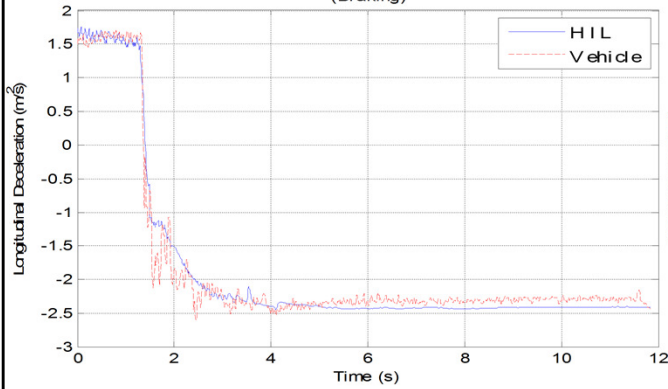


TESTING AN AUTONOMOUS VEHICLE: SIMULATION

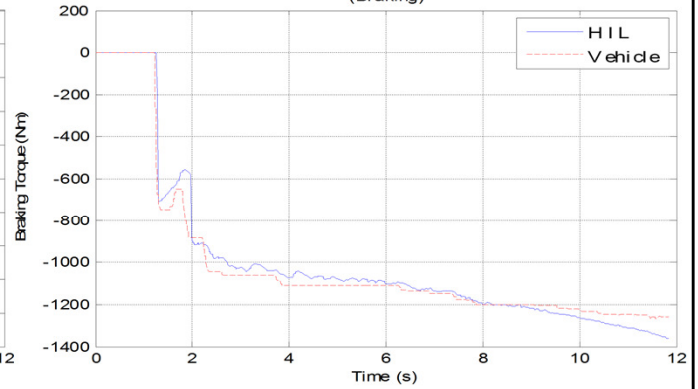


• Braking Correlation

Correlation Test Results of Acceleration Response (Braking)



Correlation Test Results of Torque Response (Braking)

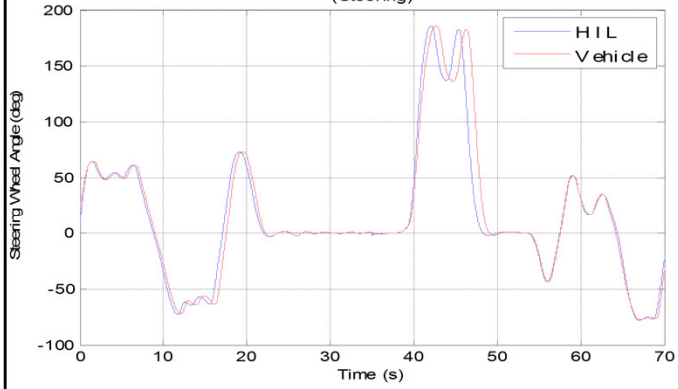


TESTING AN AUTONOMOUS VEHICLE: SIMULATION



- Steering Correlation

Correlation Test Results of Steering Wheel Angle Response (Steering)



Correlation Test Results of Acceleration Response (Steering)

